



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4434-1

Job Sheet 167447



Part No: D4434-1

Job Qty: 4 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/31/17

Job Tracking No:

Due Date: 11/13/17

DAS
10
9-89

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Ship Via:

Awg Rev C
D4434

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	11/11/17	11/11/17	0.00	0.00	Start Up Waterjet1		Se 17/12/17
100	Waterjet	4 pcs	11/11/17	11/11/17	0.00	0.45	Waterjet1		Se 17/12/17
120	QC	4 pcs	11/11/17	11/11/17	0.00	0.00	QC8		38
130	Brake NC	4 pcs	11/11/17	11/11/17	0.04	0.45	Brake NC 2		DAS 9-89 38
150	QC	4 pcs	11/11/17	11/11/17	0.00	0.00	QC5		38
160	HandFinish	4 pcs	11/13/17	11/13/17	0.00	0.47	HandFinish1		19-88 DAS 38
170	QC	4 pcs	11/13/17	11/13/17	0.00	0.00	QC7		38
180	Packaging	4 pcs	11/13/17	11/13/17	0.00	0.00	Packaging3	5/6/14	9 MAR 21 2018
190	QC21-SA	4 Ea	11/13/17	11/13/17	0.00	0.00	QC21		38 18/03/21

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.040	6	47	0	0
	5018008	7.6			

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	0.098Inches + 0.004 - 0.001	0.102 0.097	Diameter	
2	Bracket	0.177Inches + 0.005 - 0.001	0.182 0.176	Diameter	
3	Bracket	0.468Inches ± 0.010	0.478 0.458		
4	Bracket	0.234Inches ± 0.010	0.244 0.224		
5	Bracket	0.670Inches ± 0.030	0.700 0.640		
6	Bracket	3.880Inches ± 0.030	3.910 3.850		
7	Bracket	10.260Inches ± 0.030	10.290 10.230		
8	Bracket	2.527Inches ± 0.010	2.537 2.517		
9	Bracket	10.390Inches ± 0.030	10.420 10.360		
10	Bracket	2.020Inches ± 0.030	2.050		

DART
AEROSPACE
S026893



Bracket

PART NO: D4434 – 1

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 12/23/17

Job No: 167447

Dart Aerospace Ltd.

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CANADA

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11	Bracket	2.470Inches ± 0.030	1.990 2.500 2.440
12	Bracket	2.720Inches ± 0.030	2.750 2.690
13	Bracket	4.270Inches ± 0.030	4.300 4.240
14	Bracket	22.200Inches ± 0.030	22.230 22.170

Plex 10/31/17 3:30 PM dart.Michaud-Febrille.Victoria

